

## Materials of the CASTELL Slide Rules

### CASTELL Slide Rules made of Geroplast

Geroplast is a synthetic material of highest quality, developed in many years of scientific research.

The Geroplast slide rules are moulded under high pressure. During this process the thread-like molecular chains in the substance are coordinated and tensions are thus eliminated.

The slide rule is practically unbreakable and highly elastic.

Geroplast is indifferent to tropical conditions and will maintain dimensional accuracy up to 70° C. It is non-inflammable. The smooth, white surface is hard and not affected by sun-rays, humidity and most chemical substances.



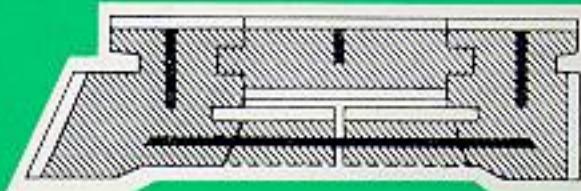
### CASTELL Slide Rules made of Special Wood

The special wood used for Castell slide rules is prepared by a unique process developed in our works.

The slide rules are conspicuous for extraordinary hardness, smooth surface, excellent slide and cursor movement and long durability.

Climatic changes cannot affect the wood.

The metal inserts imbedded in the wood give added stability and elasticity.



### Advantages of all CASTELL Slide Rules

Both materials bestow on the CASTELL slide rules an equally high degree of workmanship, precision and durability. The purchaser is free to make his choice between the two types, according to his personal taste.

The scales are finely engraved and filled with a special colouring agent which will neither wear out nor fade.

All CASTELL Slide Rules are supplied complete in a durable practical case, with instruction booklet.

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Illustrations and descriptions in this booklet are not binding because our CASTELL slide rules are continuously adapted to the latest requirements of technical progress.

## CASTELL Slide Rules for the various Professions

Profession	System of Scales	Page	Special Wood Slide Rules		Geroplast Slide Rules				Demonstration Slide Rules	
			Scale Length 10"	20"	10"	10" with Addiator	5" Pocket	5" Pocket with Add.	40"	60"
Engineers and Technicians in all fields of work	Duplex Novo-Duplex Darmstadt	6, 7, 8 4, 5, 9 10, 11	1/54	4/54	2/82 2/83 111/54	111/54 A	62/82 62/83 67/54 b	67/54 R	334/82 334/83 334/54	315/54
Construction Engineers, Mechanical Engineers, Electricians	Rietz Engineers Log Log Electro	12, 13 16 14, 15	1/87 1/92 1/98	4/87 4/98	111/87 111/98	111/87 A	67/87 67/98 b	67/87 R 67/98 R	334/87 334/98	315/87
Architects, Builders	Basic Basic Trig	13 12, 13	1/60				67/39 67/91		334/60	
Mathematicians, Physicists	Mathema	28, 29			2/84					
Businessmen, Financial Administrators	Business Super Business	18, 19 17	1/22 1/28	4/22	111/22	111/22 A	67/22	67/22 R	334/22	315/22
Surveyors	Stadia	30		4/38	111/38		67/38 b			
Factory Time Computers Technicians In Metal Industries	Machine Time	31			111/48					
Steel Concrete Builders	Steel Concrete	34	3/11							
Printing Trades, Paper Mills	Demograph	32, 33			111/66					
Textile Engineers	Textile	27			57/74					
Students	Students Duplo Students Columbus Students Rietz Students Advanced Rietz Students Super Log Log Students Log Log Students Business	20 21 22 23 24 25 26			52/82 57/86 57/87 57/88 57/89 57/92 57/22				334/52 334/86 334/87 334/88 334/89 334/22	315/87 315/88 315/22

# CASTELL double-faced Slide Rule NOVO-DUPLEX

4

No. 2/83 Geroplast

Scales: 10" = 25 cm

with additional Constant Table, with millimetre and inch scales along the edges

## FUNCTIONS

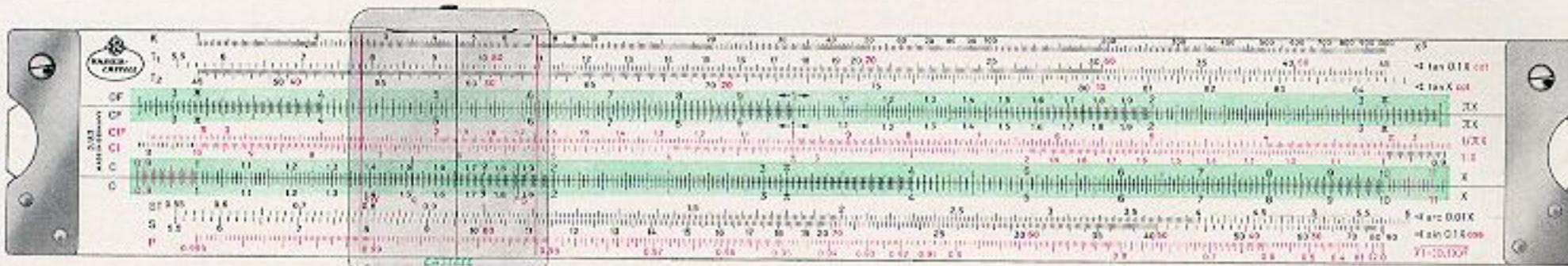
- K Fixed cube scale for calculation of cubes and cube roots
- T<sub>1</sub> 1st Tan-Scale from 5.5° to 45°
- T<sub>2</sub> 2nd Tan-Scale from 45° to 84.5° for trigonometrical calculations
- DF Fixed basic scale displaced by  $\pi$
- CF Movable basic scale displaced by  $\pi$  for compound calculation with the value  $\pi$
- CIF Movable reciprocal basic scale to CF and DF
- CI Movable reciprocal basic scale for simple and compound multiplication and division in conjunction with scales C and D

- C Movable basic scale
- D Fixed basic scale for multiplication, division and calculation of ratios
- ST Sine-tangent scale for small angles for trigonometrical calculations from 0.55° to 6°
- S Sine scale for trigonometrical calculations from 5.5° to 90°
- P Pythagorean scale, for solving the formula  $y = \sqrt{1 - (0.1 x)^2}$  in conjunction with the C and D scales, for vectorial calculations

## PROFESSIONS

- Engineers in all fields of work
- Physicists
- Mathematicians
- H. F. and Telecommunications Engineers
- Hydraulic Engineers
- Chemists
- Technicians
- Polytechnic Students
- Engineering Students

## Front of Slide Rule



The root scales  $W_1$ ,  $W_1'$ ,  $W_2$  and  $W_2'$  are an important feature; these enable accurate calculations to be carried out to 4 decimal places, as the graduations are broken off at  $\sqrt[10]{10} = 3.16$  and are distributed over two pairs of scales. This is the first double slide

rule to be produced in a handy form, providing for the most important types of calculation and giving the increased degree of accuracy of a 20" scale length.

## FUNCTIONS

- LL<sub>01</sub>** Exponential scales for negative exponents
- LL<sub>02</sub>** for calculation of exponential functions with negative exponents and natural logarithms from 0.00002 to 0.9905.
- LL<sub>03</sub>** Formation of hyperbolic functions
- W<sub>2</sub>** Root scales from 3.16 to 10 for multiplication and division, and for forming tables with increased accuracy
- W<sub>2</sub>'**
- L** Logarithmic scale for calculation of mantissae and antilogarithms

- C** Movable basic scale for calculation of squares and square roots in conjunction with the root scales, or for exponential calculations in conjunction with the LL scales
- W<sub>1</sub>**, **W<sub>1</sub>'** Root scales from 1 to 3.16 for multiplication and division, and for forming tables with increased accuracy

- LL<sub>1</sub>**, **LL<sub>2</sub>**, **LL<sub>3</sub>** Exponential scales for positive exponents for calculation of exponential functions with positive exponents and natural logarithms from 1.0095 to 60 000.
- Formation of hyperbolic functions.

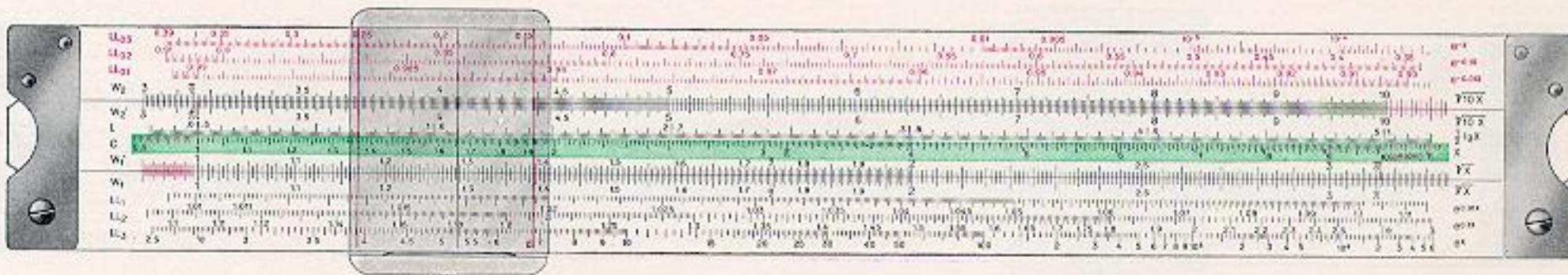
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Angle Scales 360° (decimal)

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Instructions in:  
English, German, French, Dutch,  
Portuguese, Spanish, Swedish

## Back of Slide Rule



**CASTELL double faced Slide Rule  
DUPLEX**

No. 2/82 Geroplast

Scales: 10" = 25 cm

**with separate Constant Table, with millimetre  
and inch scales along the edges**

## FUNCTIONS

- |                |  |
|----------------|--|
| L              | Logarithmic scale<br>for calculation of mantissae<br>and antilogarithms  |
| T <sub>1</sub> | 1st Tan-Scale from 5.5° to 45°   |
| T <sub>2</sub> | 2nd Tan-Scale from 45° to 84.5°<br>for trigonometrical calculations  |
| A              | Fixed quadratic scale  |
| B              | Movable quadratic scale<br>for calculation of squares<br>and square roots  |
| BI             | Movable reciprocal quadratic<br>scale  |
| CI             | Movable reciprocal basic scale<br>for simple and compound multi-<br>plication and division in con-<br>junction with scales C and D |

- C Movable basic scale
  - D Fixed basic scale  
for multiplication, division and calculation of ratios
  - P Pythagorean scale for solving of formula  $y = \sqrt{1 - (0.1 x)^2}$ , in conjunction with the C and D scales for vectorial calculations
  - S Sine scale from  $5.5^\circ$  to  $90^\circ$   
for trigonometrical calculations
  - ST Sine-tangent scale for small angles from  $0.55^\circ$  to  $6^\circ$   
for trigonometrical calculations

## PROFESSIONS

**Engineers in all fields of work**

Physicists

## Mathematicians

#### **H. F. and Telecommunications Engineers**

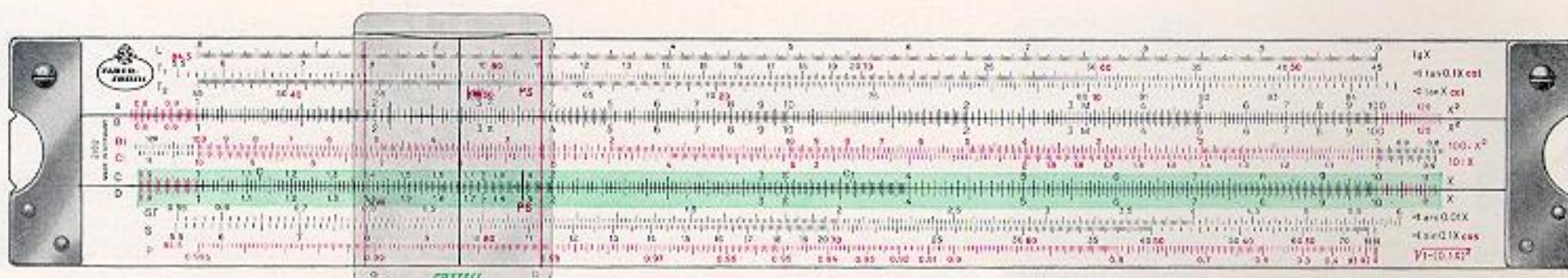
## Hydraulic Engineer

## Chemists

#### **Technicians**

## Polytechnic Students

Engineering Students



## FUNCTIONS

**LL<sub>01</sub>** Exponential scales for negative exponents  
**LL<sub>02</sub>** for calculation of exponential functions with negative exponents  
**LL<sub>03</sub>** and natural logarithms from 0.00002 to 0.9905.  
 Formation of hyperbolic functions.

**K** Fixed cube scale

**K'** Movable cube scale for calculation of cubes and cube roots  
 (K' for further calculation, in the case of compound calculations).

**C** Movable basic scale  
**CIF** Movable reciprocal basic scale to CF and DF  
**CF** Movable basic scale displaced by  $\pi$   
**DF** Fixed basic scale displaced by  $\pi$  for compound calculation with the value  $\pi$

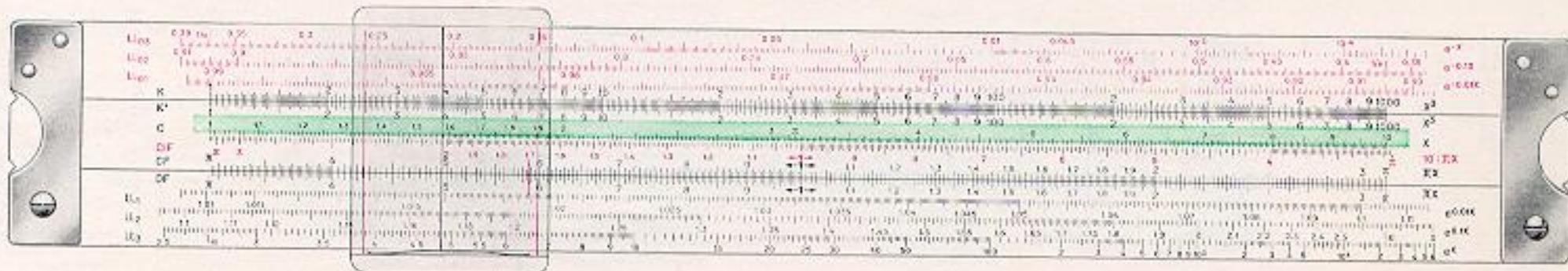
**LL<sub>1</sub>**, **LL<sub>2</sub>**, **LL<sub>3</sub>** Exponential scales for positive exponents  
 for calculation of exponential functions with positive exponents and natural logarithms from 1.0095 to 60 000.  
 Formation of hyperbolic functions

Angle Scales 360° (decimal)

Instructions in:

English, German, French, Dutch  
 Italian, Norwegian, Portuguese,  
 Spanish, Swedish

## Back of Slide Rule



# CASTELL Pocket Slide Rule DUPLEX

No. 62/82 Geroplast

Scales: 5" = 12,5 cm

## FUNCTIONS

- L Logarithmic Scale
- T<sub>1</sub> 1st Tan-Scale from 5.5° to 45°
- T<sub>2</sub> 2nd Tan-Scale from 45° to 84.5°
- A Fixed quadratic scale
- B Movable quadratic scale
- BI Movable reciprocal quadratic scale
- CI Movable reciprocal basic scale
- C Movable basic scale
- D Fixed basic scale
- P Pythagorean scale
- S Sine scale from 5.5° to 90°
- ST Sine-tangent scale for small angles from 0.55° to 6° for trigonometrical calculations

## BACK OF RULE

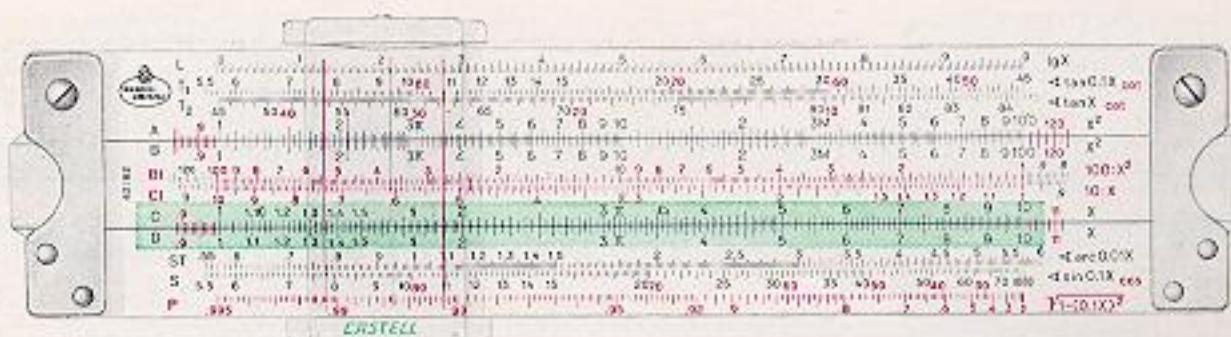
- |                  |   |
|------------------|---|
| LL <sub>01</sub> | Exponential scales                          |
| LL <sub>02</sub> | for negative exponents                      |
| LL <sub>03</sub> |   |
| K                | Fixed cube scale                            |
| K'               | Movable cube scale                          |
| C                | Movable basic scale                         |
| CIF              | Movable reciprocal basic scale to CF and DF |
| CF               | Movable basic scale displaced by π          |
| DF               | Fixed basic scale displaced by π            |
| LL <sub>1</sub>  | Exponential scales                          |
| LL <sub>2</sub>  | for positive exponents                      |
| LL <sub>3</sub>  |   |

## PROFESSIONS

- Engineers in all fields of work
- Physicists
- Mathematicians
- H. F. and Telecommunications Engineers
- Hydraulic Engineers
- Chemists
- Technicians
- Polytechnic Students
- Engineering Students

## Angle Scales 360° (decimal)

- Instructions in:  
 English, German, French, Dutch,  
 Italian, Norwegian, Portuguese,  
 Spanish, Swedish.



The root scales  $W_1$ ,  $W_1'$ ,  $W_2$  and  $W_2'$  are an important innovation: the graduations are broken off at  $\sqrt{10} = 3.16$  and are distributed over two pairs of scales. This is the first duplex pocket slide rule providing for the most important types of calculation and giving the increased degree of accuracy of a 10" scale length.

## CASTELL Pocket Slide Rule

# NOVO-DUPLEX

No. 62/83 Geroplast  
Scales: 5" = 12.5 cm

## FUNCTIONS

- K Fixed cube scale
- T<sub>1</sub> 1st Tan-Scale from 5.5° to 45°
- T<sub>2</sub> 2nd Tan-Scale from 45° to 84.5°
- CF Movable basic scale displaced by  $\pi$
- DF Fixed basic scale displaced by  $\pi$
- CIF Movable reciprocal basic scale to CF and DF
- CI Movable reciprocal basic scale to C and D
- C Movable basic scale
- D Fixed basic scale
- ST Sine-tangent scale for small angles
- S Sine scale from 5.5° to 90°
- P Pythagorean scale

## BACK OF RULE

- $LL_{01}$  Exponential scales
- $LL_{02}$  for negative exponents
- $LL_{03}$
- $W_2$  Root scales from 3 to 10
- $W_2'$
- L Logarithmic scale
- C Movable basic scale
- $W_1$  Root scales from 1 to 3.3
- $W_1'$
- $LL_1$  Exponential scales
- $LL_2$  for positive exponents
- $LL_3$

## PROFESSIONS

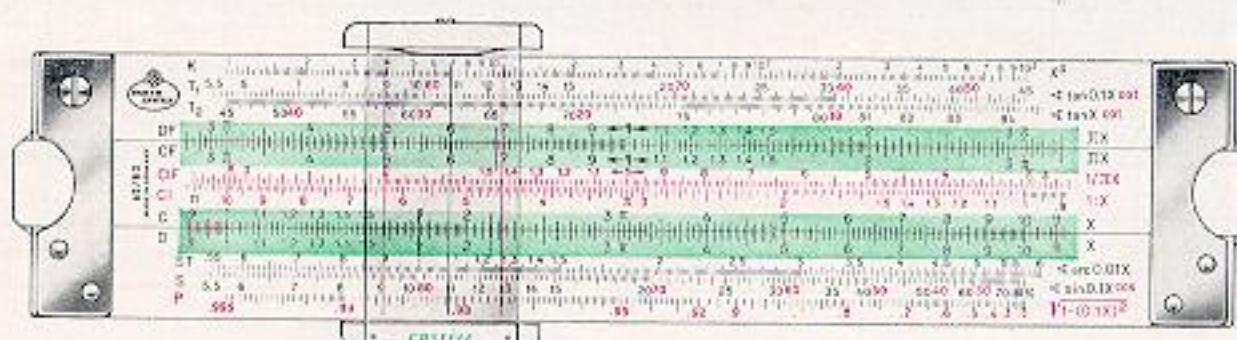
- Engineers in all fields of work
- Physicists
- Mathematicians
- H. F. and Telecommunications Engineers
- Hydraulic Engineers
- Chemists
- Technicians
- Polytechnic Students
- Engineering Students

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## Angle Scales 360° (decimal)

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Instructions in:  
English, German, French, Dutch,  
Portuguese, Spanish, Swedish.



No. 111/54      Geroplast  
 No. 1/54      Special Wood  
 No. 4/54      Special Wood  
 No. 111/54 A    Geroplast with  
                   Addiator Calculator

Scales: 10" = 25 cm  
 Scales: 10" = 25 cm  
 Scales: 20" = 50 cm  
 Scales: 10" = 25 cm

## FUNCTIONS

	Inch scale
K	Fixed cube scale for calculation of cubes and cube roots
A	Fixed quadratic scale
B	Movable quadratic scale
CI	Movable reciprocal basic scale for simple and compound multiplication and division, in conjunction with D and C
C	Movable basic scale
D	Fixed basic scale
	For calculating squares and square roots
	For multiplication, division and calculation of ratios

P	Pythagorean scale for solving of formula $y = \sqrt{1 - x^2}$ , in conjunction with the C and D scales for vectorial calculations
S	Sine scale
T	Tangent scale for trigonometrical calculations
L	Logarithmic scale for calculation of mantissae and antilogarithms
	BACK OF SLIDE
LL <sub>1</sub> , LL <sub>2</sub> , LL <sub>3</sub>	Exponential scales from 1.01 - 10 <sup>5</sup> for calculation of "e" functions and also for powers with whole and fractional exponents, also for formation of hyperbolic functions

## PROFESSIONS

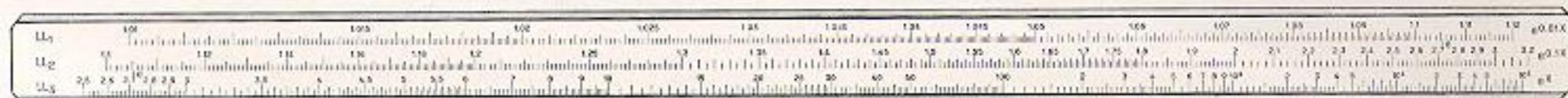
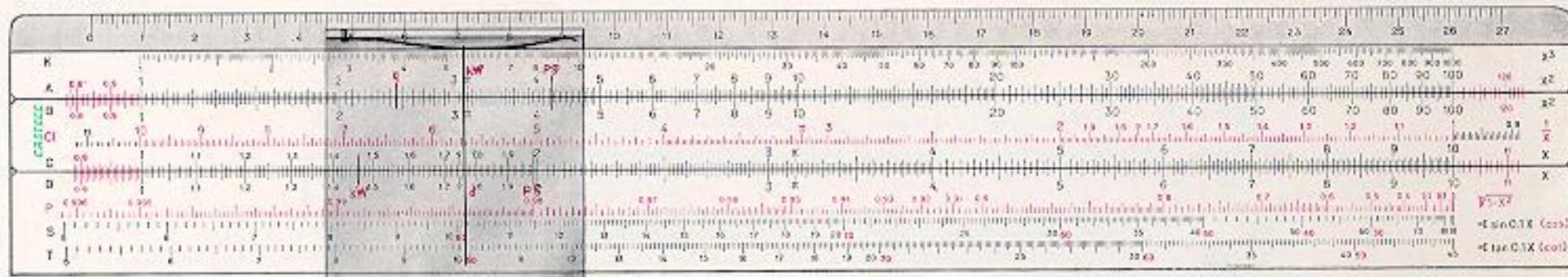
Electrical and Mechanical Engineers  
 Physicists  
 Chemists  
 Mathematicians  
 Technicians dealing with High Frequency  
 Scientific Workers  
 Students

Angle scales 360° (decimal)

111/54, 1/54, 4/54 also with 400g (decimal)

Instructions in:  
 English, German, French, Dutch,  
 Italian, Norwegian, Portuguese,  
 Spanish, Swedish.

No. 111/54



No. 67/54 b Geroplast  
No. 67/54 R Geroplast with  
Addiator Calcium

Scales: 5" = 12.5 cm

**CASTELL Pocket Slide Rule  
DARMSTADT**

## FUNCTIONS

- I Inch scale
  - L Logarithmic scale
  - K Fixed cube scale
  - A Fixed quadratic scale
  - B Movable quadratic scale
  - CI Movable reciprocal basic scale  
to C and D
  - C Movable basic scale
  - D Fixed basic scale
  - P Pythagorean scale

- S Sine scale  
 T Tangent scale  
     for trigonometrical calculations

**BACK OF SLIDE**

  - LL<sub>1</sub> Exponential scales
  - LL<sub>2</sub> from 1.01 to 10<sup>5</sup>
  - LL<sub>3</sub> for calculation of "e" functions  
     and also of powers with whole  
     and fractional exponents, also for  
     formation of hyperbolic functions

BACK OF SLIDE

- LL<sub>1</sub> Exponential scales
  - LL<sub>2</sub> from 1.01 to 10<sup>5</sup>
  - LL<sub>3</sub> for calculation of "e" functions  
and also of powers with whole  
and fractional exponents, also for  
formation of hyperbolic functions

## PROFESSIONS

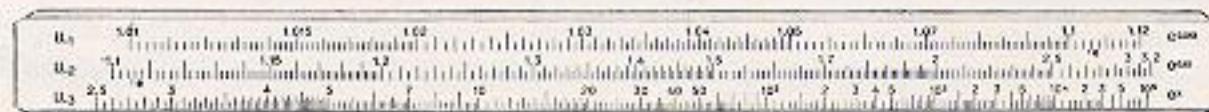
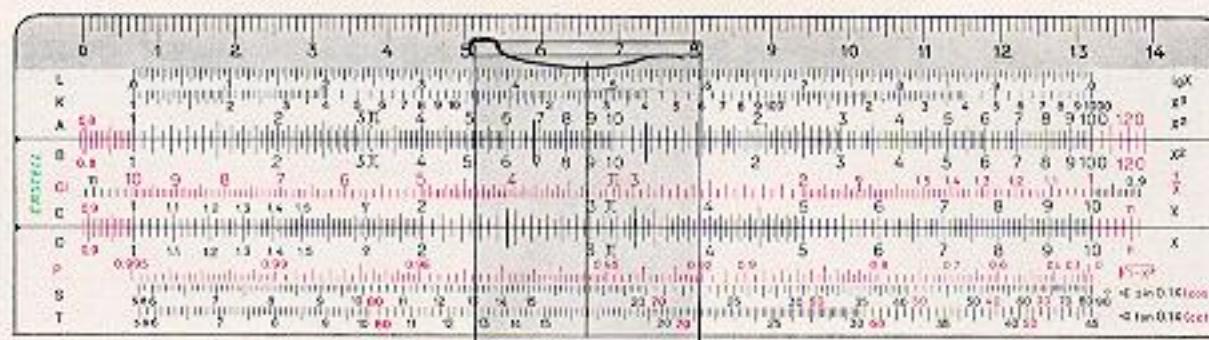
- Electrical and Mechanical Engineers  
Physicists  
Chemists  
Mathematicians  
Technicians dealing with High Frequency  
Scientific Workers  
Students

### Angle Scales 360° (decimal)

**Instructions in:**

English, German, French, Dutch,  
Italian, Norwegian, Portuguese,  
Spanish, Swedish.

No. 67/54 b



# CASTELL RIETZ

## CASTELL BASIC-TRIG

No. 111/87	Geroplast	Scales: 10" = 25 cm
No. 1/87	Special Wood	Scales: 10" = 25 cm
No. 4/87	Special Wood	Scales: 20" = 50 cm
No. 111/87 A	Geroplast with Addiator	Scales: 10" = 25 cm
No. 1/60	Special Wood	Scales: 10" = 25 cm

### FUNCTIONS

- I Inch scale
- K Fixed cube scale for calculation of cubes and cube roots
- A, B Quadratic scales for calculation of squares and square roots
- CI Movable reciprocal basic scale for simple and compound multiplication and division, in conjunction with scales C and D
- C, D Basic scales for multiplication, division and calculation of ratios

L Logarithmic scale for calculation of mantissae and antilogarithms

#### BACK OF SLIDE

- S Sine scale
  - T Tangent scale
  - ST Sine-tangent scale for small arcs
- for trigonometrical calculations

Also available as Basic-trig model CASTELL No. 1/60, with the same scales as the Rietz No. 1/87 but without the cube scale K. The log scale L is on the reverse instead of the ST scale and the cursor has only one line.

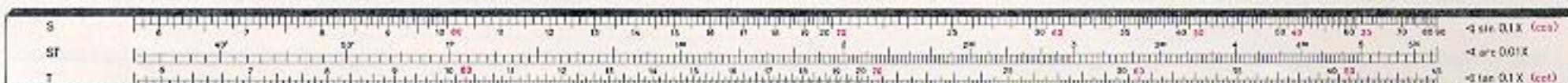
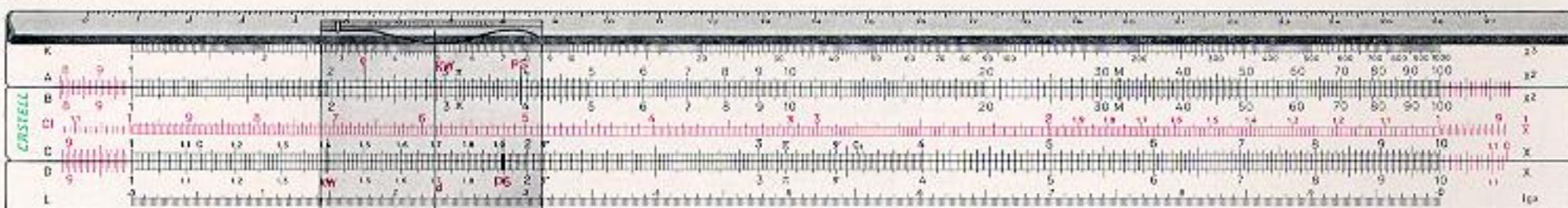
### PROFESSIONS

- Mechanical Engineers
- Building Engineers
- Architects
- Mechanical Technicians
- Draughtsmen
- Works Managers
- Timber Merchants, Foresters
- Technical Students and Trainees

Angle Scales 360° (sexagesimal)  
1/87 and 111/87 also 400° (decimal)

Instructions in:  
English, German, French, Dutch,  
Italian, Norwegian, Polish,  
Portuguese, Spanish, Swedish.

No. 1/87



No. 67/87	Geroplast	Scales: 5" = 12.5 cm
No. 67/87 R	Geroplast with Addiator Calculator	Scales: 5" = 12.5 cm
No. 67/39	Geroplast	Scales: 5" = 12.5 cm
No. 67/91	Geroplast	Scales: 5" = 12.5 cm

# CASTELL Pocket Slide Rules RIETZ/BASIC/BASIC-TRIG

13

## FUNCTIONS

- Inch scale
- K Fixed cube scale
- A, B Quadratic scales
- CI Movable reciprocal basic scale to C and D
- C, D Basic graduations
- L Logarithmic scale

### BACK OF SLIDE

- S Sine scale
  - T Tangent scale
  - ST Sine-tangent scale for small arcs
- for trigono-metrical calculations

CASTELL No. 67/87 R "Rietz" with trigonometric scales S, ST T on lower body

CASTELL No. 67/39 "BASIC" has only the 4 main scales A, B, C, D and an inch scale on the bevelled edge.

CASTELL No. 67/91 "BASIC-TRIG" has been provided with 3 additional scales on the back of the slide, viz.: trigonometrical scales S and T, and logarithmic scale L.

## PROFESSIONS

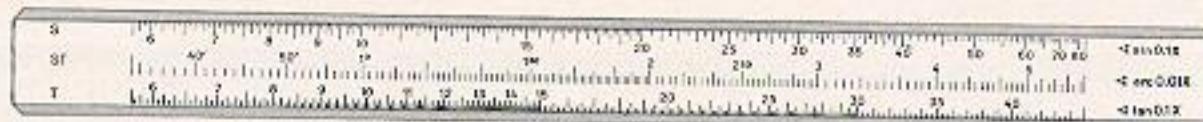
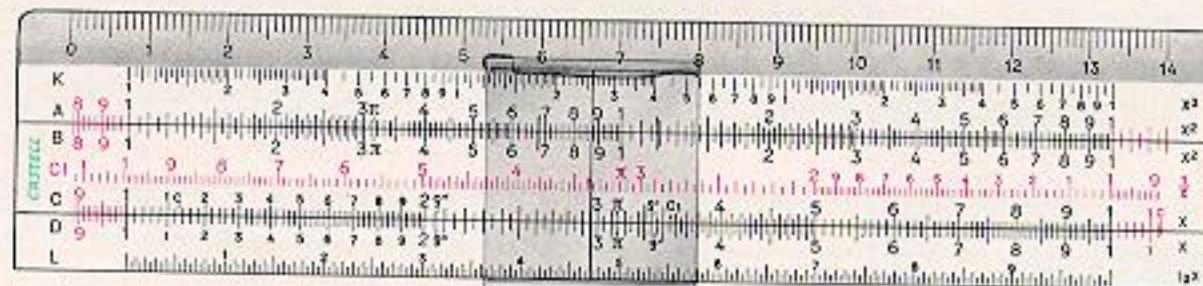
- Mechanical Engineers
- Building Engineers
- Architects
- Mechanical Technicians
- Draughtsmen
- Works Managers
- Timber Merchants, Foresters
- Technical Students and Trainees

Angle Scales 360° (sexagesimal)

## Instructions in:

English, German, French, Dutch, Italian, Norwegian, Portuguese, Spanish, Swedish.

No. 67/87



No. 111/98  
No. 1/98  
No. 4/98

Geroplast  
Special Wood\*  
Special Wood\*

Scales: 10" = 25 cm  
Scales: 10" = 25 cm  
Scales: 20" = 50 cm

\* with scales W and V on the stock  
below the slide

## FUNCTIONS

- Inch scale
- A, B Quadratic scales for calculation of squares and square roots
- C1 Movable reciprocal basic scale for simple and compound multiplication and division in conjunction with scales C and D
- C, D Basic scales for multiplication, division and calculation of ratios
- LL<sub>2</sub> Log-Log or exponential scales from 1.1 to 100.000
- LL<sub>3</sub> for calculation of powers with whole or fractional exponents and also for formation of hyperbolic functions

- W Dynamo efficiency scale for determination of efficiency of dynamos and motors
- V Voltage-drop scale for determination of voltage-drop in electric circuits
- K Cube scale for calculation of cubes and cube roots

## BACK OF SLIDE

- |   |                   |              |
|---|-------------------|--------------|
| S | Sine scale        | for trigono- |
| L | Logarithmic scale |              |
| T | Tangent scale     |              |

## PROFESSIONS

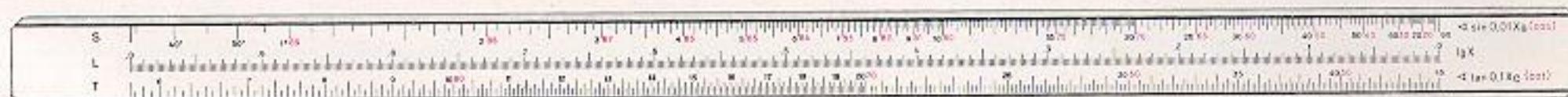
- Electrical Engineers
- Electrical Technicians
- Works Managers in the Electrical Industry
- Electrical Engineering Students and Trainees
- Electricians

## Angle Scales 360° (sexagesimal)

### Instructions in:

English, German, French, Dutch, Italian, Norwegian, Polish, Portuguese, Spanish, Swedish.

No. 111/98



No. 67/98 b Geroplast Scales: 5" = 12.5 cm  
 No. 67/98 R Geroplast with Addiator Calculator Scales: 5" = 12.5 cm

# CASTELL Pocket Slide Rule ELECTRO

## FUNCTIONS

- Inch scale
- LL<sub>2</sub> Log-Log or exponential scale from 1.1 to 3.2
- A, B Quadratic scales for calculation of square roots
- CI Movable reciprocal basic scale for simple and compound multiplication and division, in conjunction with C and D
- C, D Basic graduations for multiplication, division and calculation of ratios
- LL<sub>3</sub> Log-Log or exponential scale from 2.5 to 100.000

- W Dynamo efficiency scale for determination of efficiency of dynamos and motors
- V Voltage-drop scale for determination of voltage-drop in electric circuits

## BACK OF SLIDE

- |   |                   |                                   |
|---|-------------------|-----------------------------------|
| S | Sine scale        | for trigono-metrical calculations |
| L | Logarithmic scale |                                   |
| T | Tangent scale     |                                   |

## PROFESSIONS

- Electrical Engineers
- Electrical Technicians
- Works Managers in the Electrical Industry
- Electrical Engineering Trainees
- Electricians

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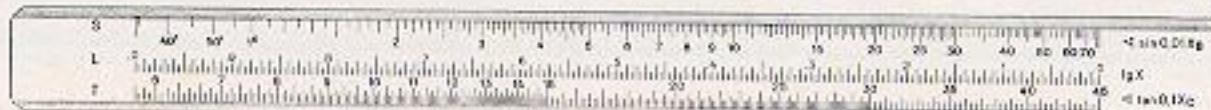
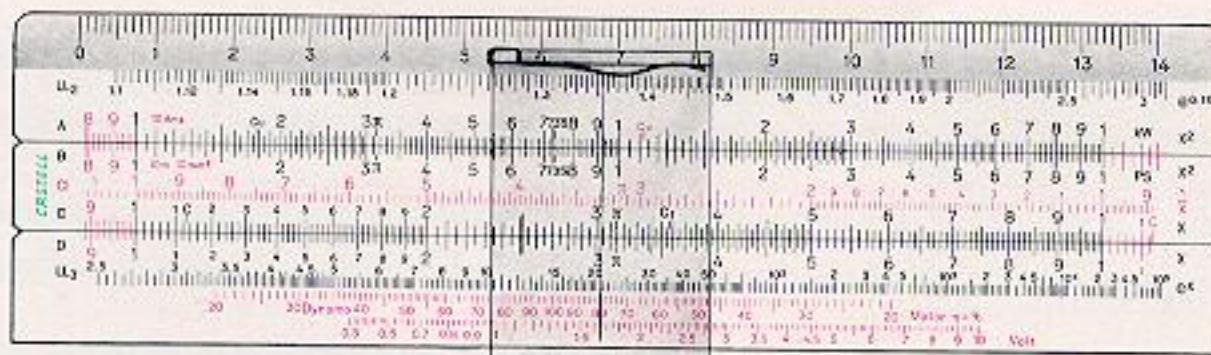
Angle Scales 360° (sexagesimal)

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## Instructions in:

English, German, French, Dutch,  
 Italian, Norwegian, Spanish, Swedish.

No. 67/98 b



**FUNCTIONS**

- A, B Quadratic scales for calculation of squares and square roots
- C1 Movable reciprocal basic scale for simple and compound multiplication and division in conjunction with scales C and D
- C, D Basic scales for multiplication, division and calculation of ratios
- LL<sub>1</sub>, LL<sub>2</sub> Log-Log or exponential scales from 1.1 to 100.000 for calculation of powers with whole or fractional exponents, and also for formation hyperbolic functions

K Cube scale (on lower edge) for calculation of cubes and cube roots

**BACK OF SLIDE**

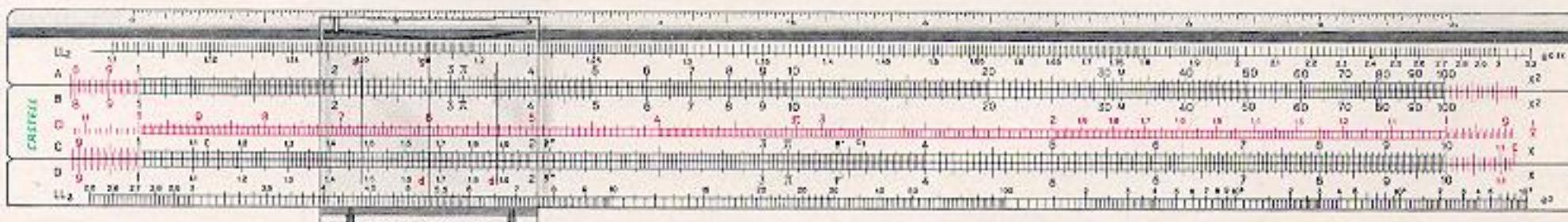
- S Sine scale
- L Logarithmic scale
- T Tangent scale } for trigono-metrical calculations

**PROFESSIONS**

- Mechanical Engineers
- Mathematicians
- Physicists
- Engineering Workers
- Engineering Students and Trainees

Angle Scales 360° (sexagesimal)

Instructions in English only



## FUNCTIONS

- I Inch scale
- L Logarithmic scale for calculation of mantissae and antilogarithms
- K Cube scale for calculation of cubes and cube roots
- DF, CF Upper basic scales on body and slide displaced by 3.6 complementary to D and C
- CI Movable reciprocal basic scale for calculation of interest and for compound multiplication and division

D, C Lower basic scales on body and slide for multiplication, division and calculation of ratios

A Fixed quadratic scale for calculation of squares and square roots

Scale for conversion of s and d into decimals of English £

### BACK OF SLIDE

LL<sub>2</sub> Exponential scales  
LL<sub>1</sub> for compound interest calculations

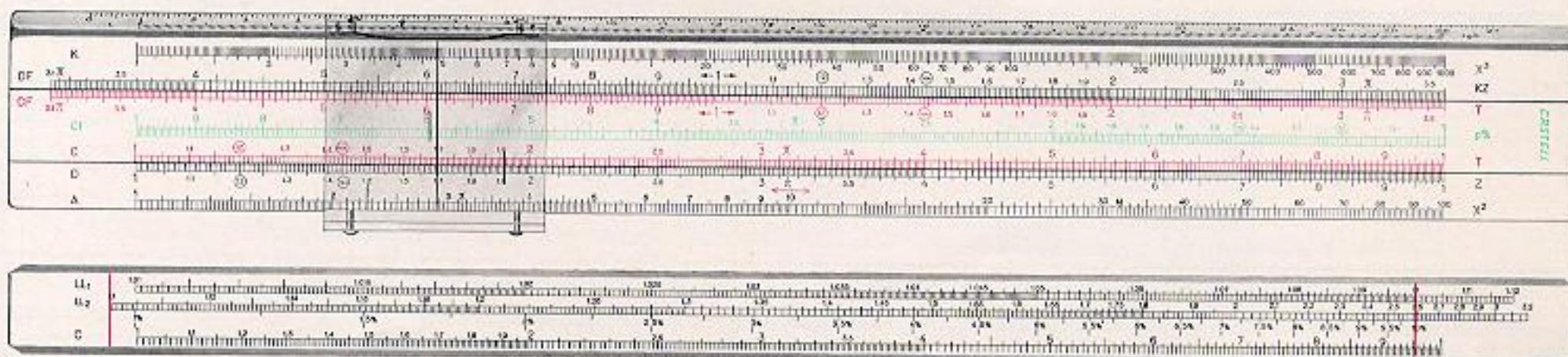
C Movable basic scale for calculation, multiplication and division of ratios

## PROFESSIONS

- Commercial Businessmen
- Economists
- Estimators
- Technicians
- Buyers

## Without Angle Scales

Instructions in:  
English, German, French



No. 111/22 Geroplast Scales: 10" = 25 cm  
 No. 1/22 Special Wood Scales: 10" = 25 cm  
 No. 4/22 Special Wood Scales: 20" = 50 cm  
 No. 111/22 A Geroplast with Addiator Calculator Scales: 10" = 25 cm

## FUNCTIONS

Inch scale

## Determination marks for the most important international weights and measures

DF, CF Upper scales on body  
and slide displaced by 3.6,  
complementary to D and C

CI Movable reciprocal basic scale for simple and compound multiplication and division, in conjunction with D and C

**C, D** Lower scales on body and slide for multiplication, division and calculation of ratios

### L Logarithmic scale

**Scale for conversion of s and d into decimals of English £.**

BACK OF SLIDE

- LL<sub>1</sub> Exponential scales
- LL<sub>2</sub> for compound interest calculations

C Movable basic scale  
for multiplication, division  
and calculation of ratios

## PROFESSIONS

## **Commercial Businessmen**

## **Financial Workers**

## Buyers

## **Costing Clerks**

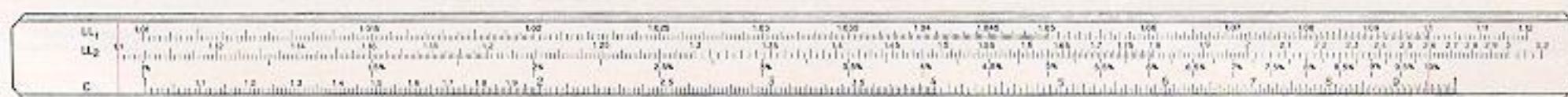
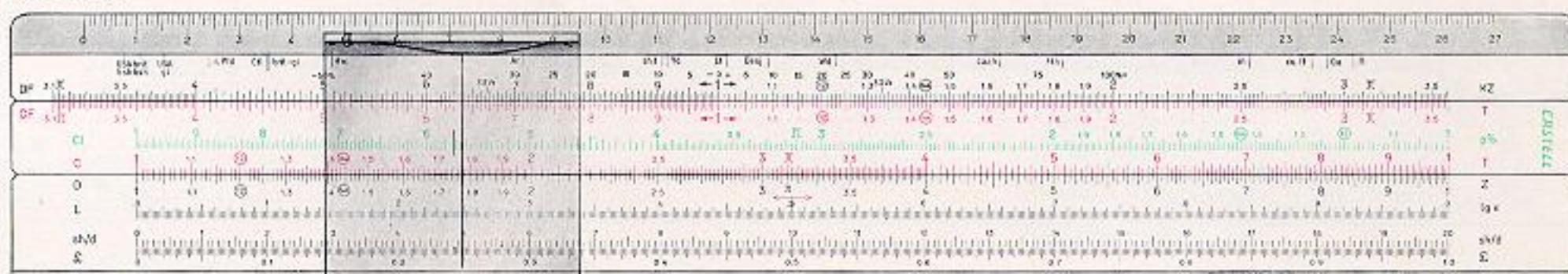
## Officials

#### Without Angle Scales

### Instructions in:

English, German, French, Finnish, Dutch,  
Italian, Norwegian, Portuguese,  
Spanish, Swedish.

No. 111/22



No. 67/22 Geroplast  
No. 67/22 R Geroplast with  
Addiator Calculator

Scales: 5" = 12.5 cm  
Scales: 5" = 12.5 cm

# CASTELL Slide Rules Pocket BUSINESS

## FUNCTIONS

Inch scale

DF, CF Upper scales on body  
and slide displaced by 3.6,  
complementary to D and C

CI Movable reciprocal basic scale  
for simple and compound  
multiplication and division, in  
conjunction with scales C and D

C, D Lower scales on body and slide  
for multiplication, division  
and calculation of ratios

## BACK OF SLIDE

Scales for conversion of s and d  
into decimals of English £  
(with 67/22 R on front of rule).

## PROFESSIONS

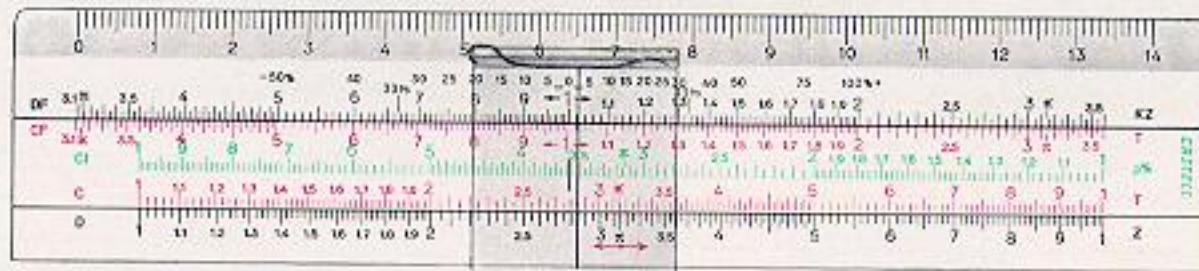
Commercial Businessmen  
Financial Workers  
Buyers  
Costing Clerks  
Officials

## Without Angle Scales

### Instructions in:

English, German, French, Dutch,  
Italian, Norwegian, Portuguese,  
Spanish, Swedish.

No. 67/22



# CASTELL double-faced slide rule STUDENTS DUPLO

## FUNCTIONS

- L Logarithmic scale
- K Fixed cube scale
- A, B Quadratic scales
- CI Movable reciprocal basic scale to C and D
- C, D Basic scales
- LL<sub>1</sub> Exponential scales for positive exponents from 1.0095 to 60.000
- LL<sub>2</sub>
- LL<sub>3</sub> for calculation of powers with whole or fractional exponents, also for formation of hyperbolic functions

## BACK OF RULE

- T<sub>1</sub> 1st Tan-Scale from 5.5° to 45°
- T<sub>2</sub> 2nd Tan-Scale from 45° to 84.5°
- DF, CF Basic scales displaced by  $\pi$
- CIF Movable reciprocal basic scale to CF and DF
- CI Movable reciprocal basic scale to C
- C, D Basic scales
- S Sin scale from 5.5° to 90°
- ST Sine-tangent scale for small angles from 0.55° to 6°

Cursor mark 36 for interest calculations and frequently required conversions in hydrodynamics and days into years, seconds into hours, m/sec. into km/h.

No. 52/82 Geroplast

No. 334/52 Demonstration Slide Rule

(see also page 37)

Scales: 10" = 25 cm

Scales: 40" = 100 cm

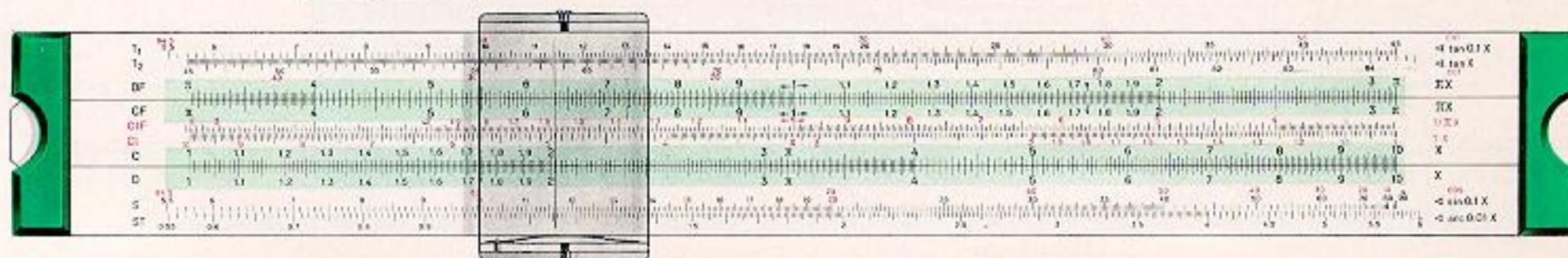
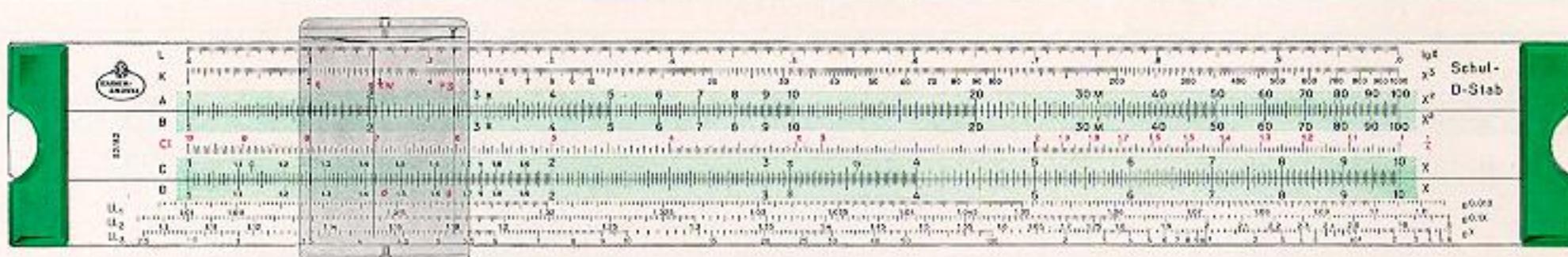
For Higher Modern Schools, Intermediate Schools, Technical Colleges, Training Establishments

The most advanced students rule for the highest level.

The first students model combining the  $\pi$ -displaced scales CF and DF with the 3 exponential scales LL<sub>1</sub>, LL<sub>2</sub>, LL<sub>3</sub> on one slide rule.

## Angle Scales 360° (decimal)

Instructions in:  
English, German, French, Dutch,  
Italian, Norwegian, Spanish,  
Swedish, Finnish, Portuguese.



**FUNCTIONS**

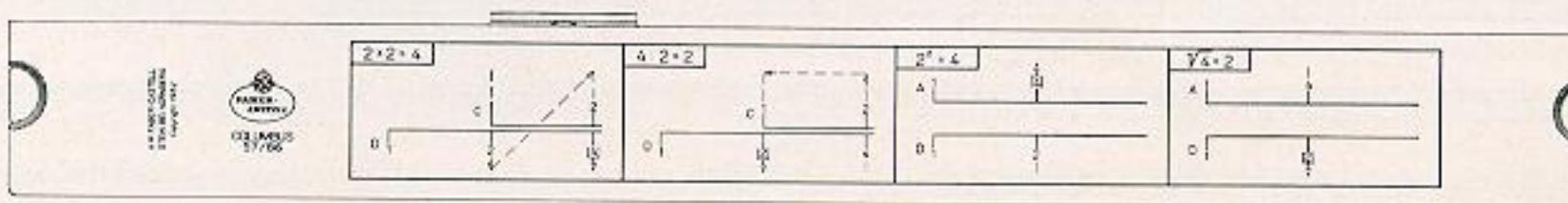
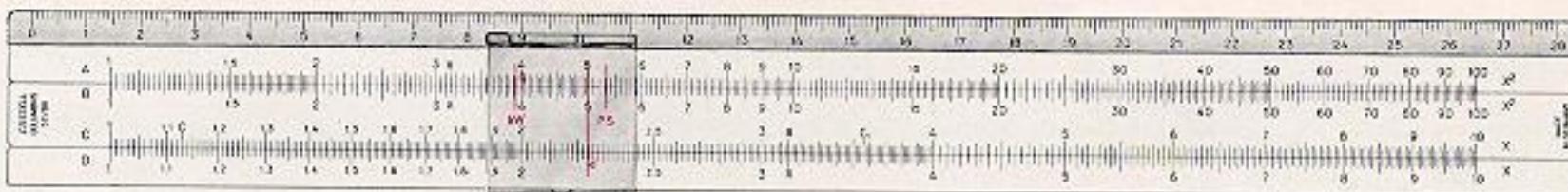
- |  |   |
|--|---|
| Inch scale<br><b>A</b> Fixed quadratic scale<br><b>B</b> Movable quadratic scale<br><b>C</b> Movable basic scale<br><b>D</b> Fixed basic scale | Used in conjunction with C and D for calculation of squares and square roots<br><br>For multiplication, division and formation of tables. |
|--|---|

Diagrammatic illustrations on the back of the rule demonstrate the calculating and setting procedures.

Each rule is supplied together with an instruction booklet, in the form of a slide rule primer, containing exercise diagrams.

For the upper forms of primary schools  
 A slide rule with a simple scale system confined to the most common calculations (multiplication, division, squares and square roots, formation of tables) taught in primary schools.

Instructions in:  
 English, French, Finnish, Dutch, Italian,  
 Portuguese, Spanish, Swedish.



No. 57/87 Geroplast Scales: 10" = 25 cm  
 No. 334/87 Demonstration Slide Rule Scales: 40" = 100 cm  
 No. 315/87 Demonstration Slide Rule (see also page 37) Scales: 60" = 150 cm

## FUNCTIONS

- Inch Scale
- K Fixed cube scale for calculation of cubes and cube roots, also for fractional exponents  $\frac{2}{3}$  and  $\frac{3}{2}$
- A Fixed quadratic scale for calculation of squares and square roots
- B Movable quadratic scale
- CI Movable reciprocal basic scale for simple and compound multiplication and division, in conjunction with scales C and D

- C Movable basic scale for multiplication, division and calculation of ratios
- D Fixed basic scale

- L Logarithmic scale for calculation of mantissae and antilogarithms

## BACK OF SLIDE

- S Sine scale from  $5^{\circ}45'$  -  $90^{\circ}$
- ST Sine-tangent scale for small angles from  $34'$  -  $5^{\circ}40'$
- T Tangent scale from  $5^{\circ}40'$  -  $45^{\circ}$  for trigonometrical calculations

Standard model for Higher Modern Schools, Higher Secondary Schools, Grammar Schools, Intermediate Schools, Training Colleges.

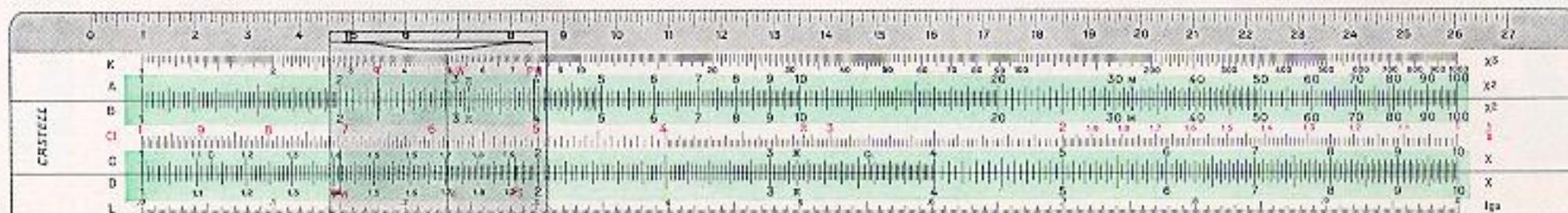
This model, popular for many years, is still preferred today on account of the favourable price and the simple scale arrangement.

The front of the slide rule bears only the scales for the basic calculations; the less frequently required trigonometrical scales are on the back of the rule.

Angle Scales  $360^{\circ}$  (sexagesimal)

Instructions in:

English, Dutch, German, French, Finnish, Italian, Norwegian, Portuguese, Spanish, Swedish.



## FUNCTIONS

	Inch Scale
K	Fixed cube scale for calculation of cubes and cube roots, also for fractional exponents $\frac{2}{3}$ and $\frac{3}{2}$
A	Fixed quadratic scale
B	Movable quadratic scale
L	Logarithmic scale for calculation of mantissae and antilogarithms
CI	Movable reciprocal basic scale for simple and compound multiplication and division in conjunction with C and D

C	Movable basic scale	for multiplication, division and calculation of ratios
D	Fixed basic scale	
S	Sine scale from $5.5^\circ$ to $90^\circ$	
ST	Sine-tangent scale for small angles from $0.55^\circ$ to $6^\circ$	
T <sub>1</sub>	1st Tan-Scale from $5.5^\circ$ to $45^\circ$	
T <sub>2</sub>	2nd Tan-Scale from $45^\circ$ to $84.5^\circ$	
		trigonometric scales in decimal subgraduation for calculation of angular functions and triangles

For Higher Modern Schools, Higher Secondary Schools, Grammar Schools, Intermediate Schools, Training Colleges

A very popular model in the class room. The graduations are arranged in the same way as in the case of the system "Rietz", but the trigonometrical scales are on the face of the slide rule and there is a supplementary tangent scale T<sub>2</sub> from  $45^\circ$  to  $84.5^\circ$ .

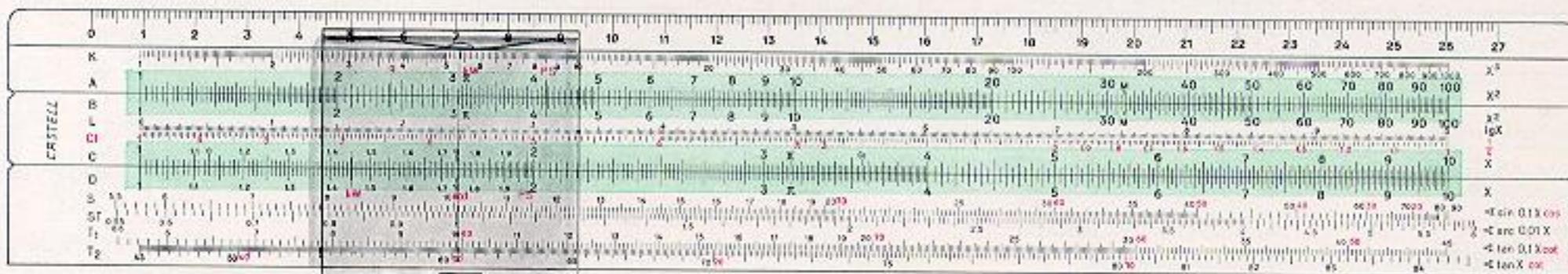
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Angle Scales  $360^\circ$  (decimal)

---

Instructions in:

English, German, Finnish, French, Danish, Dutch, Norwegian, Spanish, Swedish.



CASTELL

## STUDENTS SUPER LOG LOG

## FUNCTIONS

- |    |   |  |
|----|---|--|
| K  | Inch scale  |  |
| K  | Fixed cube scale for calculation of cubes and cube roots, also for fractional exponents $\frac{2}{3}$ and $\frac{3}{2}$ |  |
| A  | Fixed quadratic scale   | for calculation of squares and square roots            |
| B  | Movable quadratic scale   |  |
| L  | Logarithmic scale for calculation of mantissae and antilogarithms   |  |
| CI | Movable reciprocal basic scale for simple and compound multiplication and division, in conjunction with C and D         |  |
| C  | Movable basic scale   | for multiplication, division and calculation of ratios |
| D  | Fixed basic scale   |  |

- |   |  |
|---|--|
| S   | Sine scale from $5.5^\circ$ to $90^\circ$  |
| ST  | Sine-tangent scale for small angles from $0.55^\circ$ to $6^\circ$   |
| T <sub>1</sub>  | 1st Tan-scale from $5.5^\circ$ to $45^\circ$   |
| T <sub>2</sub>  | 2nd Tan-scale from $45^\circ$ to $84.5^\circ$  |
| trigonometric scales in decimal sub-graduation for calculation of angular functions and triangles |  |
| BACK OF THE SLIDE   |  |
| LL <sub>2</sub>   | Log-Log or exponential scales from 1.1 to 100.000  |
| LL <sub>3</sub>   | for calculation of powers with whole or fractional exponents, and also for formation of hyperbolic functions                       |
| S   | Second Sine scale from $5.5^\circ$ to $90^\circ$ , in connection with S scale on the front for spherical trigonometry calculations |

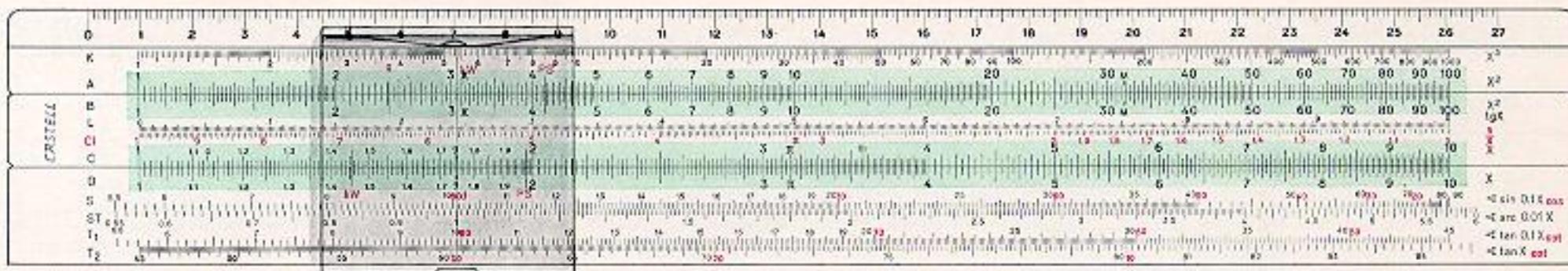
No. 57/89 Geroplast Scales: 10" = 25 cm  
 No. 334/89 Demonstration Model Scales: 40" = 100 cm  
 No. 315/89 Demonstration Model Scales: 60" = 150 cm  
 (see also page 37)

For Higher Modern Schools, Higher Secondary Schools, Grammar Schools, Intermediate Schools, Training Colleges.

This model offers yet a further advancement on the "Advanced Rietz". It has been provided with the following additional scales: An arc scale ST on the lower stock and two log-log scales LL<sub>2</sub> and LL<sub>3</sub>, on the back of the slide.

## Angle Scales 360° (decimal)

Instructions in:  
 English, German, French, Dutch, Finnish,  
 Norwegian, Spanish, Swedish.



**FUNCTIONS**

- Inch scale
- A Fixed quadratic scale for calculation of squares and square roots
- B Movable quadratic scale
- C1 Movable reciprocal basic scale for simple and compound multiplication and division, in conjunction with C and D
- C Movable basic scale for multiplication, division and calculation of ratios
- D Fixed basic scale

- LL<sub>2</sub>, LL<sub>3</sub> Log-Log or exponential scales from 1.1 to 100.000 for calculation of powers with whole or fractional exponents, and also for constructing hyperbolic functions
- BACK OF THE SLIDE:**
- S Sine scale from 34° - 90°
- T Tangent scale from 5°40' - 45° trigonometric scales in sexagesimal subgraduation for calculation of angular functions and triangles
- L Logarithmic scale for calculation of mantissae and antilogarithms

For Higher Modern Schools, Higher Secondary Schools, Grammar Schools, Intermediate Schools, Training Colleges.

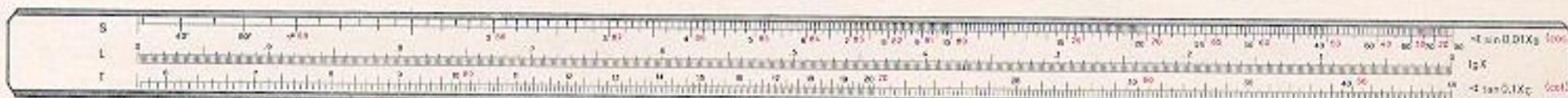
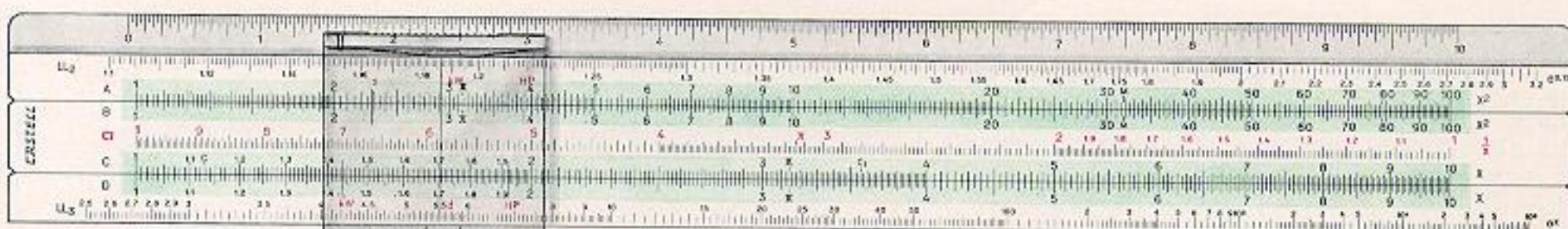
An approved model with the LL scales on the face of the slide rule. Thus working with the Log-Log Scales is possible without having to turn the slide — an advantage often preferred.

---

Angle Scales 360° (sexagesimal)

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Instructions in English only.



No. 57/22 Geroplast

No. 334/22 Demonstration Slide Rule

Scales: 10" = 25 cm

Scales: 40" = 100 cm

No. 315/22 Demonstration Slide Rule

(see also page 37) Scales: 60" = 150 cm

## FUNCTIONS

Inch scale

Special marks for conversion of British/US and metric weights and measurements

**DF** Basic scales displaced by 3.6:  
**CF** In conjunction with the Basic scales C and D, for the formation of tables, percentage additions and percentage rebates, cost computations (in which the computation factor can also be determined), compound calculations, multiplications and divisions, conversions of m/sec. into km/h and vice versa, etc.

**CI** Movable reciprocal basic scale for simple and compound multiplication and division, exchange calculations, in conjunction with C and D

**C, D** Basic scales for multiplication, division and calculation of ratios

**L** Logarithmic scale for common logarithms

### BACK OF THE SLIDE:

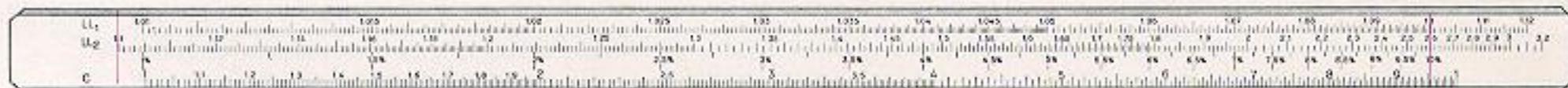
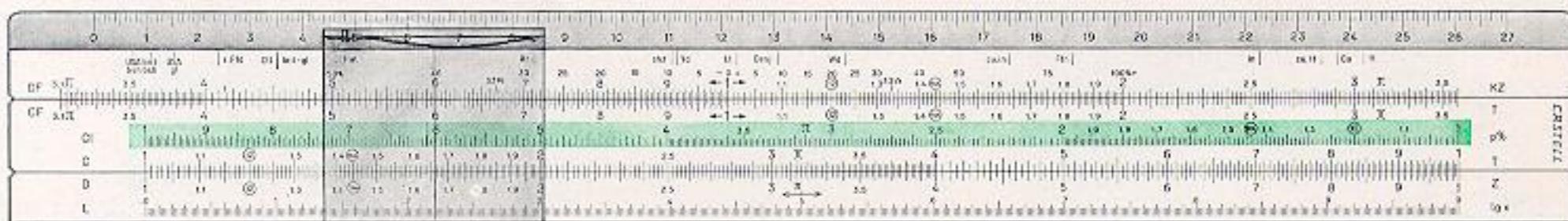
**LL<sub>1</sub>** Exponential scales for compound interest calculations

**C** Movable basic scale for multiplication, division and calculation of ratios in conjunction with LL<sub>1</sub> and LL<sub>2</sub>

For commercial students, higher economics, commercial subjects. Use of the slide rule is becoming increasingly popular in the world of commerce. The CF and DF scales, displaced by 3.6, enable interest to be calculated and are particularly suitable for surcharge or discount percentages, cost computations and currency exchange. For these purposes the slide rule proves superior to many other devices.

### Instructions in:

English, German, French, Dutch, Italian, Norwegian, Portuguese, Spanish, Swedish



**FUNCTIONS**

- Inch scale
- LL Exponential scale  
for calculation of exponential functions and natural logarithms from 1.1 to 10<sup>5</sup>
- A Fixed quadratic scale
- B Movable quadratic scale  
for calculation of squares and square roots
- BI Movable reciprocal quadratic scale to B for simple and compound multiplication and division in conjunction with A and B
- C Movable basic scale
- D Fixed basic scale  
for multiplication, division and calculation of ratios

Z<sub>1</sub> (Front of Rule)  
 Z<sub>2</sub> (Back of Slide)  
 Z<sub>3</sub> (Back of Slide)  
 BI (Back of Slide)

Scales for determining yarn sizes for 2 (or more) separate threads  
 Movable reciprocal quadratic scale

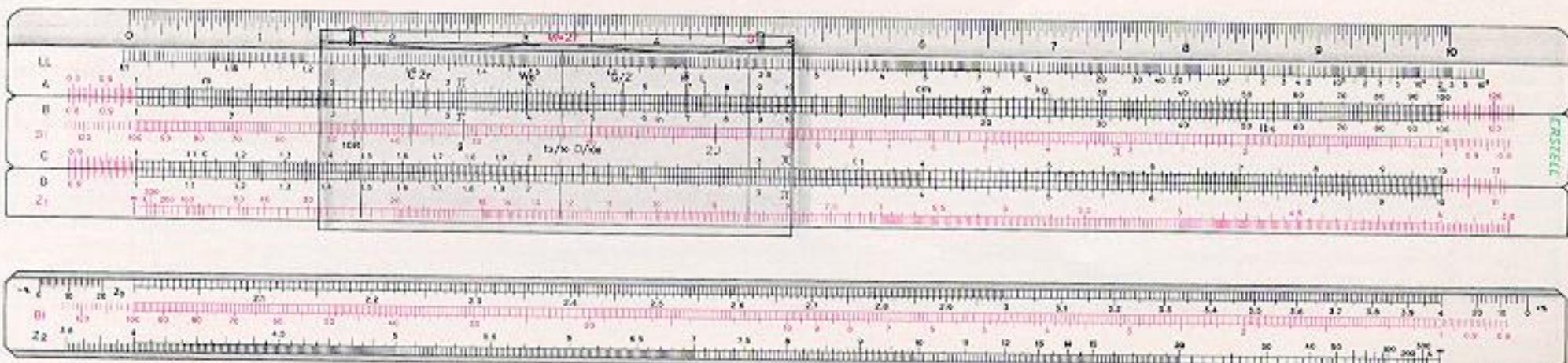
The individual scales and also the cursor are marked for the various factors involved in the conversion of yarn sizes, thread thickness, lengths, weights, etc.

Also for tex-calculations

**PROFESSIONS**  
 Textile Engineers  
 Technicians  
 Businessmen  
 Estimators

**Without Angle Scales**

Instructions in:  
 English, German, French, Spanish,  
 Swedish.



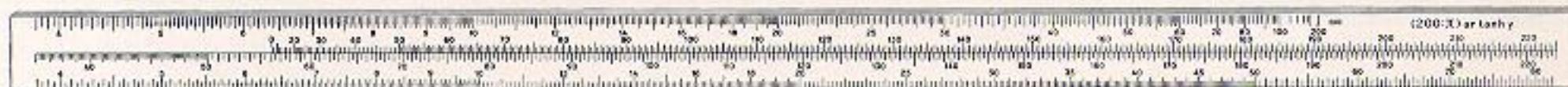
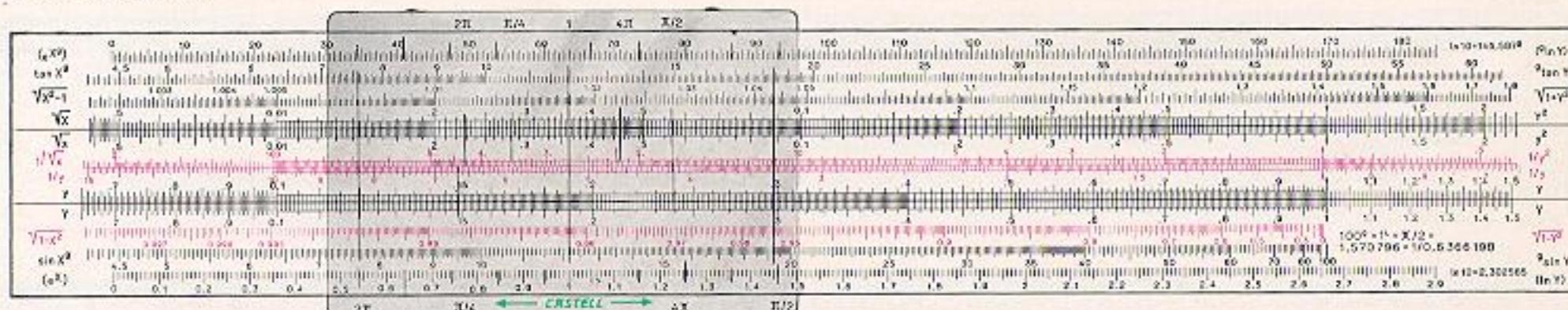
## FUNCTIONS (Front)

- ( $\ln Y$ ) Natural logarithm  
(4009 circle)  
 $\sqrt{Y}$  Tangent and cotangent scale  
(4009 circle)  
 $\sqrt{1+Y^2}$  Hyperbolic scale  
(Pythagorean Scale II)  
 $y^2, y^3$  Parabolic Scales  
(Quadratic scales)  
 $1/y^2$  Reciprocal Parabolic Scale  
(reciprocal quadratic scale)  
 $1/y$  Reciprocal Basic Scale  
(from 15 — 0.7)

- $y, Y$  Basic Scales  
(from 0.07 — 1.5)  
 $\sqrt{1-Y^2}$  Circular Scale  
(Pythagorean Scale I)  
 $\ln \sin Y$  Sine and Cosine Scale  
(4009 circle)  
(In Y) Natural logarithm

- PROFESSIONS  
Mathematicians  
Physicists  
Scientific Engineers for  
Thermo-Dynamics,  
Aerodynamics,  
High Frequency,  
Telecommunications, etc.

## Front of Slide Rule



## FUNCTIONS (Back)

$e^{-10Y}$   
 $e^{-Y}$   
 $e^{-0.1Y}$

Exponential scales for negative exponents

$e^{0.1Y}$   
 $e^Y$   
 $e^{10Y}$

Exponential scales for positive exponents

$g \tanh y$  Scale of hyperbolic tangent (4009 circle)

$g \cosh 10y$  Scale of hyperbolic cosine (4009 circle)

$g \sinh 10y$  1st scale of hyperbolic sine (4009 circle)

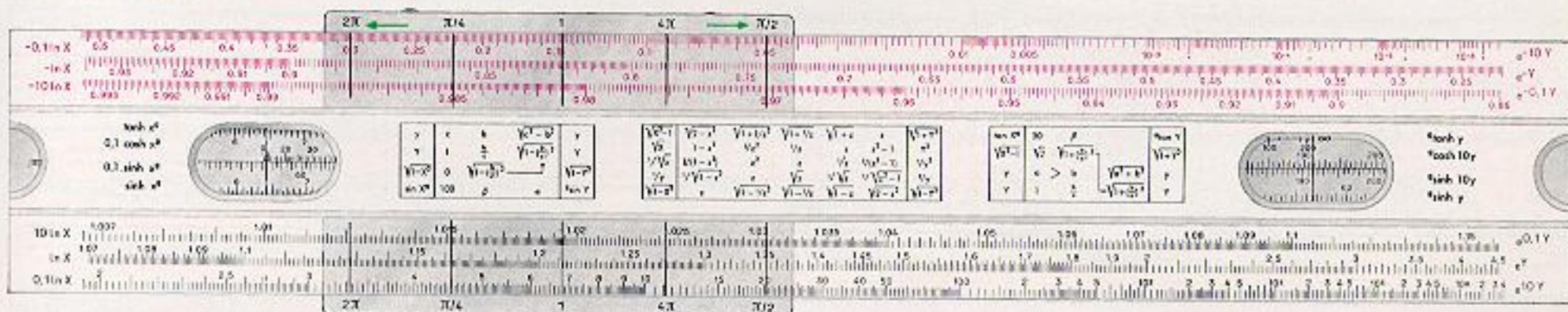
$g \sinh y$  2nd scale of hyperbolic sine (4009 circle)

Through a special vernier arrangement of the cursor the range of application for the natural logarithm scales is extended to  $10^6$ . Special marks on the cursor enable readings to be taken immediately.

### Angle Scales 4009

Instructions in:  
English, German, French.

### Back of Slide Rule



# CASTELL STADIA

No. 111/38

Geroplast

Scales: 10" = 25 cm

No. 4/38

Special Wood

Scales: 20" = 50 cm

No. 67/38 b

Geroplast

Scales: 5" = 12.5 cm

## FUNCTIONS

- I Inch scale
- L Logarithmic scale  
for calculation of mantissae  
and antilogarithms
- A, B Quadratic scales  
for calculation of squares  
and square roots
- CI Movable reciprocal basic scale  
for simple and compound multi-  
plication and division, in  
conjunction with C and D
- C, D Basic scales  
for multiplication, division  
and calculation of ratios

- P Pythagorean scale  
for calculation of formula  
 $y = \sqrt{1-x^2}$
- S, T Sine-cosine and tan-cotan scales

## BACK OF SLIDE

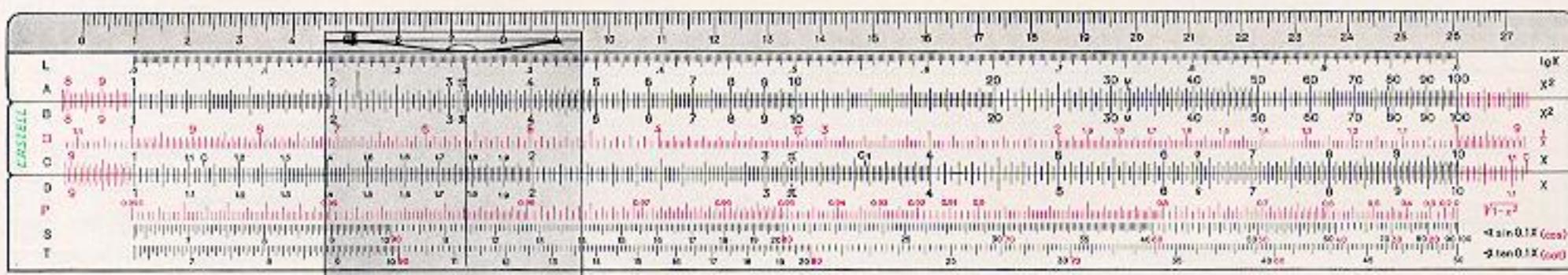
Sine-cosine and  $\cos^2$  scales for  
determining differences in height and  
horizontal distance of angles up to 45°  
(or 40°)

## PROFESSIONS

- Surveyors
- Geometrical Surveyors
- Cartographers

Angle Scales 400° (decimal)  
111/38 also 360° (decimal)

Instructions in:  
English, German, French, Norwegian.



**FUNCTIONS**

Inch scale

Upper scale of body:

For machine times and performances;  
also usable - in conjunction with lower  
graduation of slide - for multiplications  
and divisions.

Upper scale of slide:

For operating-distance (machining-length).

For working diameter or stroke.

Lower scale of slide:

For cutting-speed.

For feed or belt-speed.

Lower scale of body:

to be used in conjunction with back of  
slide for multiplications and divisions.

Lower edge scale:

For r. p. m. or double strokes per minute.

**BACK OF SLIDE**

Upper scale:

for calculation of the belt-feed in kgs.

Lower scale:

for calculation of the requisite belt width  
in the same manner as for weight  
calculation.**PROFESSIONS**

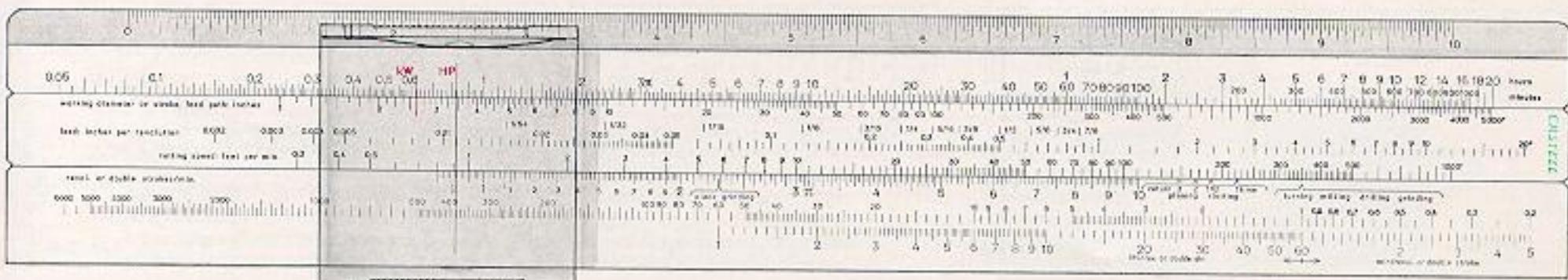
Technicians in Metal Industry

Works Engineers

Foremen

Factory Time Computers

Without angle scales

Instructions in:  
English, German, French.

# CASTELL DEMEGRAPH

No. 111/66 System Schirmer  
Geroplast

Scales: 10" = 25 cm

## FUNCTIONS

### Inch scale

"Correction-values in yards" enable deviations in outer diameters to be corrected.  
Cursor with 3 lines for readings:

The continuous cursor-mark for all calculations normally carried out on the Slide Rule. The small cursor-line for taking immediate conversions of pica point values into inches or millimetres in conjunction with the continuous cursor-mark.

Red line for setting and reading the width-scales on the back of the Slide Rule.

**CF, DF** Upper Scales on Slide and Stock displaced by 3.6.  
Supplementary to C and D.

**C1** Movable reciprocal basic scale for simple and compound multiplication and division in conjunction with scales C and D

**C, D** Basic scales for multiplication, division and calculation of ratios

Paper weight scale, with index marks for the most commonly used paper sizes. Three part scale for rolled-paper lengths, from 3 $\frac{1}{4}$ " to 45" roll diameters.

### BACK OF SLIDE

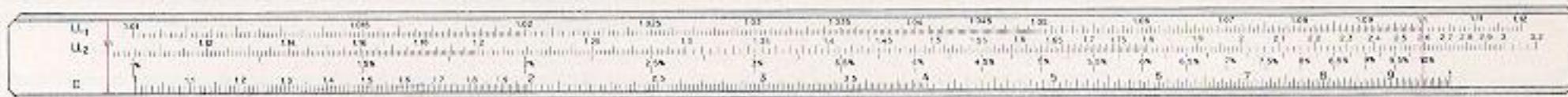
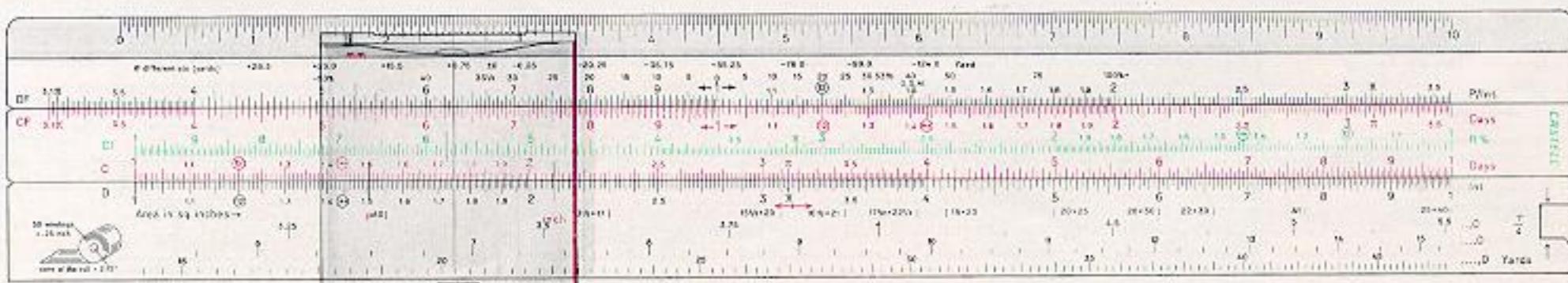
**LL<sub>1</sub>** Exponential scales for interest calculations  
**LL<sub>2</sub>** Movable basic scale

## PROFESSIONS

For Typographical and Printing Trades:  
Printers, Publishers, Die Makers, Suppliers to the Graphic Trades.  
Advertising Departments  
Paper Manufacturers

## Without Angle Scales

Instructions in:  
English, German, French.



## **BACK OF SLIDE RULE:**

Width-Scales for all normal printing-letters of 6—12 pts. and the two type-script sizes (Perl and Normal) for calculating space occupied by MSS in any type.

Users of the Demograph rule will also be interested in the CASTELL Typometer 20/66 SL of transparent material. This precision tabulator, as the only typometer, contains all basic printing scales from 6 to 14 points (incl. 11- and 13-pt. scales) and the typescript-scales giving the interline distances for single, double,  $1\frac{1}{3}$  and  $2\frac{1}{2}$  spacing.



All Addiator Slide Rules are constructed from Geroplast. On the face of the rule will be found the standard scales of the system model, whilst the Addiator Calculator is built into the reverse side. This is of oxalated aluminium and permits of additions and subtractions additional to the usual slide rule calculations.

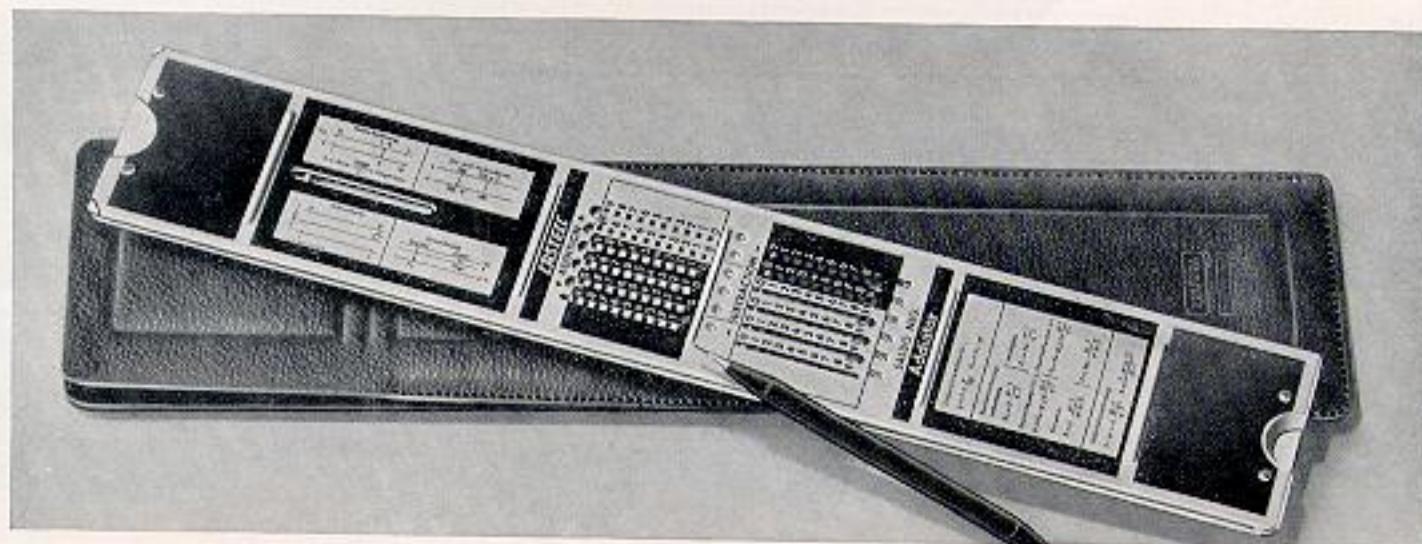
The Addiator Calculator exceeds the normal field of addition and subtraction and shows also values below zero, the negative balance: It is possible to subtract larger sums from smaller ones and to read off the negative result.

#### Addiator Slide Rules with 10" (25 cm) graduation length

No.	System	Field of application
111/22 A	Business	Businessmen, Commercial people
111/54 A	Darmstadt	Engineers and Technicians
111/87 A	Rietz	Engineers and Technicians

#### Addiator Pocket Slide Rules with 5" (12,5 cm) graduation length

No.	System	Field of application
67/22 R	Business	Businessmen
67/54 R	Darmstadt	Engineers and Technicians
67/87 R	Rietz	Engineers and Technicians
67/98 R	Electro	Electro Engineers and Technicians



## CASTELL CURSORS FOR SLIDE RULES

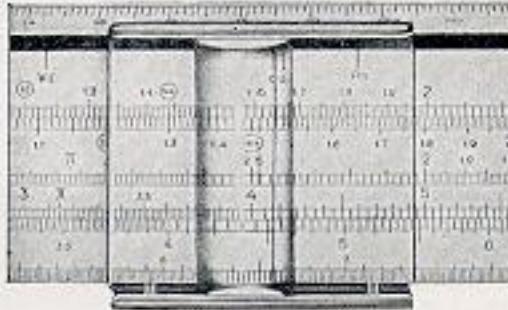
### NORMAL CURSOR, OPEN VIEW (NC)

CASTELL Slide Rules are fitted with "open-view" cursors made of plexiglass. These give an absolutely unimpeded view of the entire system of graduations on the rule, the plexiglass at the sides being constructed with the same object.



### OPEN VIEW CURSOR WITH SEMI-CYLINDRICAL LENS (HL)

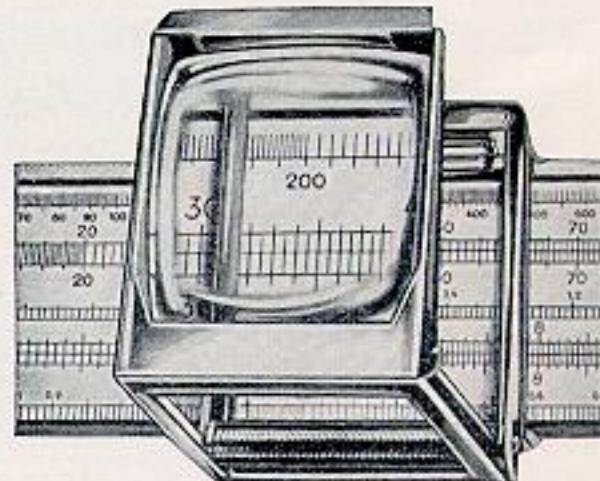
If specially required, these "open-view" cursors can be supplied with semi-cylindrical lens, giving increased accuracy in reading. With the multi-lined cursors the semi-cylindrical lens is adjustable along the cursor, according to the particular cursor-line being used.



### PERISCOPIC SNAP-ON ATTACHMENT MAGNIFYING CURSOR

Giving approximately twofold magnification. Available in five types:

- No. 1 L fitting the cursors for slide rules:  
1/28, 1/54
- No. 2 L for 1/22, 1/92, 1/98
- No. 3 L for 1/60, 1/87,  
57/74, 57/87, 111/87
- No. 4 L for 2/82
- No. 4 L/83 for 2/83



# CASTELL DEMONSTRATION SLIDE RULES

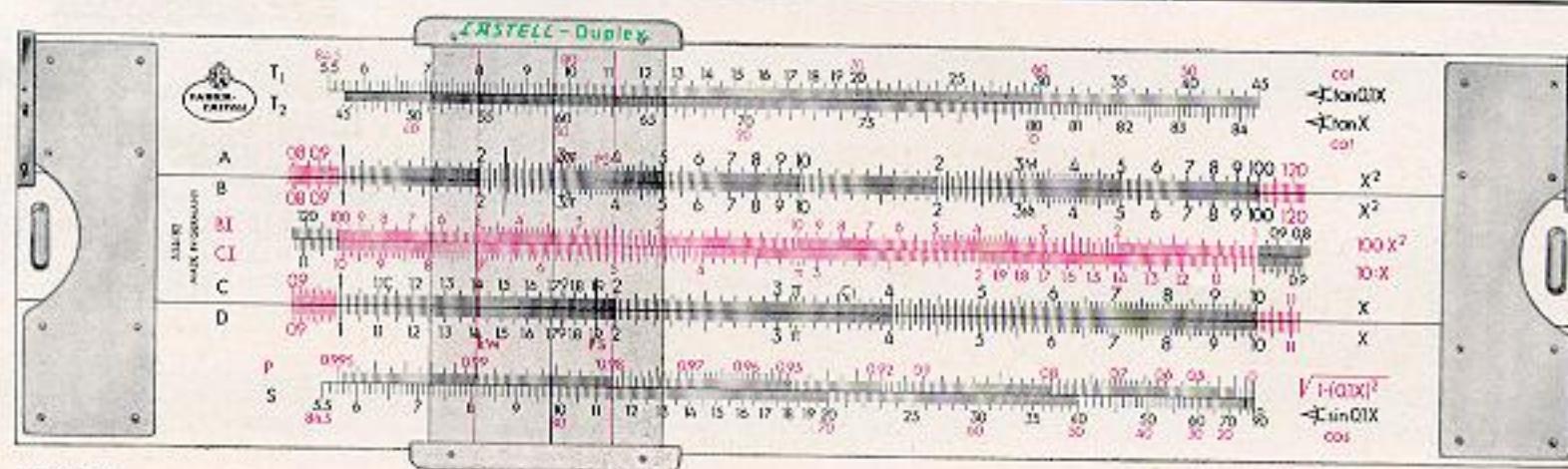
37

No.	System	Graduated Length	Field of application
315/22	Business	150 cm 60"	
334/22	Business	100 cm 40"	Commercial schools and colleges
334/52	Students Duplo	100 cm 40"	Higher modern schools, intermediate schools, technical colleges and training establishments
315/54	Darmstadt	150 cm 60"	
334/54	Darmstadt	100 cm 40"	Higher modern schools, technical colleges and training establishments
334/60	Basic-Trig	100 cm 40"	
334/82	Duplex	100 cm 40"	
334/83	Novo-Duplex	100 cm 40"	Higher modern schools, technical colleges and training establishments, polytechnics
334/86	Students Columbus	100 cm 40"	Primary and secondary schools
315/87	Rietz	150 cm 60"	
334/87	Rietz	100 cm 40"	
334/88	Students Advanced Rietz	100 cm 40"	Technical schools, higher modern schools, technical colleges and training establishments
315/89	Students Super Log Log	150 cm 60"	
334/89	Students Super Log Log	100 cm 40"	
334/98	Electro	100 cm 40"	Electrical and technical colleges and training establishments for electricians

CASTELL-Demonstration Slide Rules are an invaluable aid in the classroom and technical college. Their solid construction, bold markings and precise graduations enable everyone to obtain a clear understanding of the demonstration.

CASTELL-Demonstration Slide Rules are made of special wood with washable Astralon facing.

All models with a practical hanging device; double-faced slide rules with swivel mounting.



334/82

Sliding Calculator for Statistics and Quality Control.

**Material:**

white Astralon and transparent plexiglass plate

For statistical evaluation of any series of figures;  
for determination of the mean value of the standard  
deviation and the coefficient of variation of a normal  
distribution.

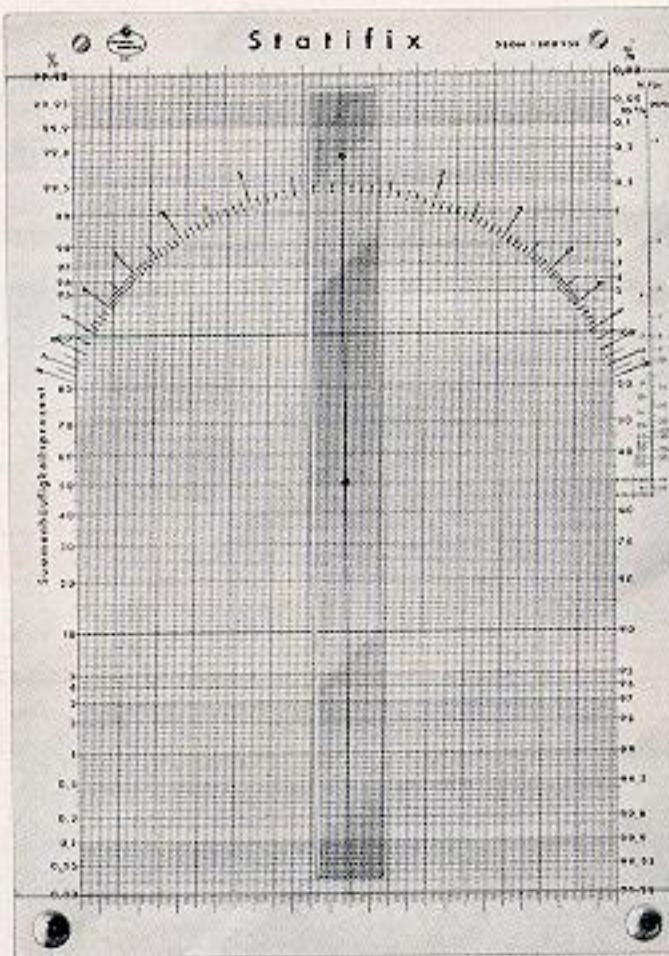
Estimation of how much and in what manner  
a given distribution varies from the normal.

Analysis of frequency distribution having more than  
one peak.

Determination of the cause of variations.

Comparison of data from various sources.

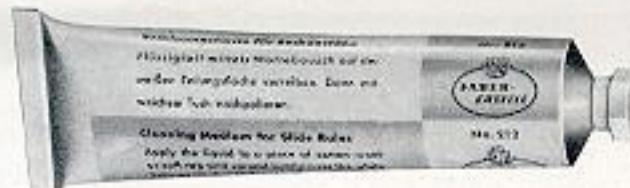
Instructions in English, German, French,  
Italian, Spanish, Swedish.



## SLIDE RULE CLEANING MEDIUM

A special composition for cleaning plastic surfaces of slide rules and reduction scales.

- No. 211 Liquid (in bottle)
- No. 212 Paste (in tube)



No. 212



No. 211

The CASTELL NOVO-DUPLEX 2/83 Slide Rule in its elegant, solid plastic case.

